

3M

Double Coated PET Tape

55256P

Preliminary Technical Data

2019.03

Product Description **55256P:** 3M™ Double Coated PET Tape with a thin polyester film for dimensional stability and improved handling with ease of die cutting and laminating. The high tack adhesive provides relatively high initial adhesion and good shear holding power to a variety of surfaces.

Note : The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Construction

55256P

Faceside ¹ Adhesive Type/Thickness:	Acrylate /0.00075" (0.019mm)
Backside ² Adhesive Type/Thickness:	Acrylate/0.00075" (0.019mm)
Liner Color, Type, Print	90g white glassine with "3M" green logo
Liner Caliper:	0.076mm
Carrier Type:	clear PET / 0.012mm

Note 1: Faceside adhesive is on the interior of the roll, exposed when unwound.

Note 2: Backside adhesive is on the exterior of the roll, exposed when liner is removed.

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Typical Physical Properties and Performance Characteristics

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Product Number	55256P
180peel strength to stainless steel ASTM D3330-180 degree, 2 mil PET	N/100mm
- 15 minutes RT	75
- 72 hrs RT	80
180peel strength to PET ASTM D3330 –180 degree, 2mil PET	N/100m
- 15 minutes RT	70
180peel strength to other surfaces ASTM D3330 –180 degree, 2mil PET	N/100mm
- 15 minutes RT	65
ABS	70
Polycarbonate	
Shear Strength – ASTM D3654 (1 inch ² sample size)	10000 minutes
1000grams at 72° F (22°C)	
Relative solvent resistance	Medium-Low
UV Resistance	Medium
Relative High Temperature Operating Ranges:	
Long Term (days, weeks)	80°C
Short Term (minutes, hours)	200°C
Shelf Life of Tape in Roll Form	24 months from date of manufacture when stored in original cartons at 70° F (21°C) and 50% relative humidity.

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Application Techniques Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improves bond strength.

To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Some typical surface cleaning solvents are isopropyl alcohol or heptane.

Note: Carefully read and follow the manufacturer's precautions and directions for use when working with solvents.

Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

General Information All tapes have a PET carrier, which can add dimensional stability to foams and other substrates. The carrier also provides easier handling during slitting and die-cutting.

Features 3M™ Adhesive is a medium-firm acrylic adhesive system featuring both good initial adhesion and good holding power.

Application Ideas

- Plastic film lamination/bonding
- Splicing
- Foam lamination

Application Equipment To apply adhesives in a wide web format, lamination equipment is required to ensure acceptable quality. To learn more about working with pressure-sensitive adhesives please refer to technical bulletin, Lamination Techniques for Converters of Laminating Adhesives.

For additional dispenser information, contact your local 3M sales representative.

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Certification/ Recognition

MSDS: 3M has not prepared a MSDS for the products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R.

TSCA: The product are defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

Important Notice

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Limitation of Remedies and Liability

If the 3M product is proved to be defective, The exclusive remedy, at 3M's option, shall be to refund the purchase price of or to repair or replace the defective 3M product. 3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including, but not limited to, contract, negligence, warranty, or strict liability.

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